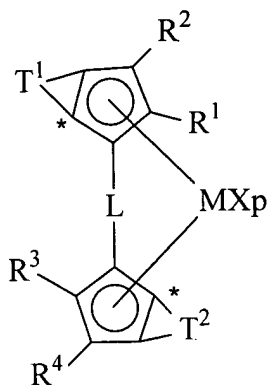


## AMENDMENTS TO THE CLAIMS

1. (currently amended) A process for preparing ~~isotactic~~-1-butene copolymers comprising contacting 1-butene and at least one alpha olefin of formula  $\text{CH}_2=\text{CHZ}$ , wherein Z is a  $\text{C}_3\text{-C}_{20}$  hydrocarbon group under polymerization conditions, in the presence of a catalyst system obtained by contacting:

a) at least a metallocene compound of formula (I) in the racemic form:



(I)

wherein

M is a transition metal belonging to group 3, 4, 5, 6 or to the lanthanide or actinide groups in the Periodic Table of the Elements;

p is an integer from 0 to 3, being equal to the formal oxidation state of the metal M minus 2;

X, equal to or different from each other, are hydrogen atoms, halogen atoms, or R, OR,  $\text{OSO}_2\text{CF}_3$ ,  $\text{OCOR}$ , SR,  $\text{NR}_2$  or  $\text{PR}_2$  groups, wherein R is a linear or branched, saturated or unsaturated  $\text{C}_1\text{-C}_{20}$  alkyl,  $\text{C}_3\text{-C}_{20}$  cycloalkyl,  $\text{C}_6\text{-C}_{20}$  aryl,  $\text{C}_7\text{-C}_{20}$  alkylaryl or  $\text{C}_7\text{-C}_{20}$  arylalkyl radical, optionally containing heteroatoms belonging to groups 13-17 of the Periodic Table of the Elements; or two X can optionally form a substituted or unsubstituted butadienyl radical or a  $\text{OR}'\text{O}$  group wherein R' is a divalent radical selected from  $\text{C}_1\text{-C}_{20}$  alkylidene,  $\text{C}_6\text{-C}_{40}$  arylidene,  $\text{C}_7\text{-C}_{40}$  alkylarylidene and  $\text{C}_7\text{-C}_{40}$  arylalkylidene radicals;

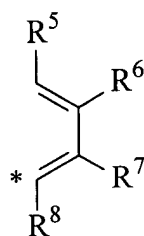
L is a divalent bridging group selected from  $\text{C}_1\text{-C}_{20}$  alkylidene,  $\text{C}_3\text{-C}_{20}$  cycloalkylidene,  $\text{C}_6\text{-C}_{20}$  arylidene,  $\text{C}_7\text{-C}_{20}$  alkylarylidene, and  $\text{C}_7\text{-C}_{20}$  arylalkylidene radicals optionally

containing heteroatoms belonging to groups 13-17 of the Periodic Table of the Elements, and silylidene radical containing up to 5 silicon atoms;

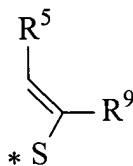
$R^1$  and  $R^3$ , equal to or different from each other, are linear or branched, saturated or unsaturated  $C_1$ - $C_{20}$  alkyl,  $C_3$ - $C_{20}$  cycloalkyl,  $C_6$ - $C_{20}$  aryl,  $C_7$ - $C_{20}$  alkylaryl or  $C_7$ - $C_{20}$  arylalkyl radicals, optionally containing heteroatoms belonging to groups 13-17 of the Periodic Table of the Elements;

$R^2$  and  $R^4$ , equal to or different from each other, are hydrogen atoms or linear or branched, saturated or unsaturated  $C_1$ - $C_{20}$  alkyl,  $C_3$ - $C_{20}$  cycloalkyl,  $C_6$ - $C_{20}$  aryl,  $C_7$ - $C_{20}$  alkylaryl or  $C_7$ - $C_{20}$  arylalkyl radicals, optionally containing heteroatoms belonging to groups 13-17 of the Periodic Table of the Elements;

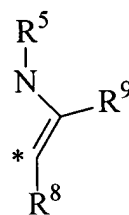
$T^1$  and  $T^2$ , equal to or different from each other are a moiety of formula (II), (III) or (IV):



(II)



(III)



(IV)

wherein the atom marked with the \* is bound to the atom marked with the same symbol bonds in formula (I);

$R^5$ ,  $R^6$ ,  $R^7$ ,  $R^8$  and  $R^9$ , equal to or different from each other, are hydrogen atoms, or a linear or branched saturated or unsaturated  $C_1$ - $C_{20}$ -alkyl,  $C_3$ - $C_{20}$ -cycloalkyl,  $C_6$ - $C_{40}$ -aryl,  $C_7$ - $C_{40}$ -alkylaryl,  $C_7$ - $C_{40}$ -arylalkyl radicals, optionally containing heteroatoms belonging to groups 13-17 of the Periodic Table of the Elements;

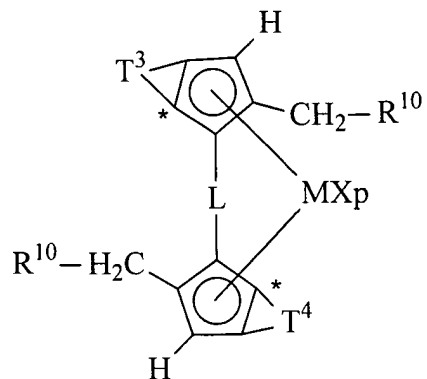
$R^6$  and  $R^7$  can also join to form a saturated or unsaturated condensed 5 to 7 membered ring optionally containing heteroatoms belonging to groups 13-16 of the Periodic Table of the Elements; and

b) at least an alumoxane or a compound that forms an alkylmetallocene cation,

wherein the 1-butene copolymers are isotactic and comprise an alpha olefin content of the isotactic 1-butene copolymer is at most 30% by mol.

- 2 (previously presented) The process according to claim 1 wherein the catalyst system further comprises an organo aluminum compound.

- 3 (previously presented) The process according to claim 1 wherein in the compound of formula (I), M is titanium, zirconium or hafnium; X is a hydrogen atom, a halogen atom or a R group; L is selected from the group consisting of  $\text{Si}(\text{CH}_3)_2$ ,  $\text{SiPh}_2$ ,  $\text{SiPhMe}$ ,  $\text{SiMe}(\text{SiMe}_3)$ ,  $\text{CH}_2$ ,  $(\text{CH}_2)_2$ ,  $(\text{CH}_2)_3$  and  $\text{C}(\text{CH}_3)_2$  and  $\text{R}^9$  is a hydrogen atom or a linear or branched saturated or unsaturated  $\text{C}_1$ - $\text{C}_{20}$ -alkyl radical.
- 4 (previously presented) The process according to claim 1 wherein the metallocene compound has formula (V):

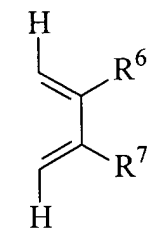


(V)

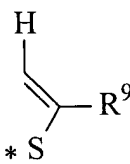
wherein

$\text{R}^{10}$ , equal to or different from each other, are hydrogen atoms, or linear or branched saturated or unsaturated  $\text{C}_1$ - $\text{C}_{19}$ -alkyl,  $\text{C}_3$ - $\text{C}_{19}$ -cycloalkyl,  $\text{C}_6$ - $\text{C}_{19}$ -aryl,  $\text{C}_7$ - $\text{C}_{19}$ -alkylaryl,  $\text{C}_7$ - $\text{C}_{19}$ -arylalkyl radicals, optionally containing heteroatoms belonging to groups 13-17 of the Periodic Table of the Elements;

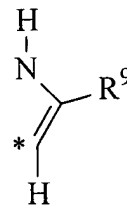
$\text{T}^3$  and  $\text{T}^4$ , equal to or different from each other are moieties of formula (Va), (Vb) or (Vc):



(Va)



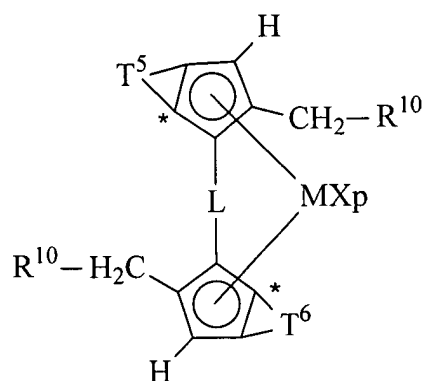
(Vb)



(Vc)

wherein the atom marked with the symbol \* is bound to the atom marked with the same symbol in formula (V).

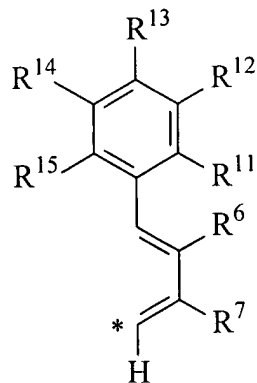
- 5 (previously presented) The process according to claim 4 wherein in the compound of formula (V),  $R^{10}$  is a hydrogen atom or a  $C_1$ - $C_{19}$ -alkyl radical;  $R^6$ ,  $R^7$  are hydrogen atoms or linear or branched saturated or unsaturated  $C_1$ - $C_{20}$ -alkyl radicals, or they form a saturated or unsaturated 5 or 6 membered ring optionally containing heteroatoms belonging to groups 13-16 of the Periodic Table of the Elements; and  $R^9$  is a linear or branched saturated or unsaturated  $C_1$ - $C_{20}$ -alkyl radical.
- 6 (previously presented) The process according to claim 1 wherein the metallocene compound has formula (VI):



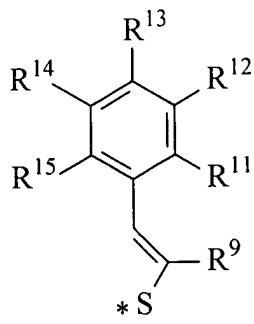
(VI)

wherein  $R^{10}$ , equal to or different from each other, are hydrogen atoms, or linear or branched saturated or unsaturated  $C_1$ - $C_{19}$ -alkyl,  $C_3$ - $C_{19}$ -cycloalkyl,  $C_6$ - $C_{19}$ -aryl,  $C_7$ - $C_{19}$ -alkylaryl,  $C_7$ - $C_{19}$ -arylalkyl radicals, optionally containing heteroatoms belonging to groups 13-17 of the Periodic Table of the Elements;

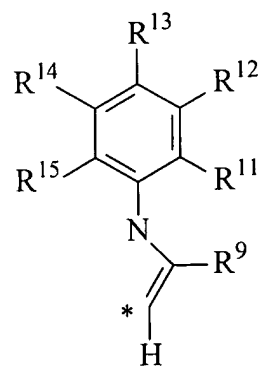
$T^5$  and  $T^6$ , equal to or different from each other are a moiety of formula (VIa), (VIb) or (VIc):



(VIa)



(VIb)



(VIc)

wherein the atom marked with the symbol \* is bound to the atom marked with the same symbol in formula (VI);

$R^{11}$ ,  $R^{12}$ ,  $R^{13}$ ,  $R^{14}$ , and  $R^{15}$ , equal to or different from each other, are hydrogen atoms or linear or branched saturated or unsaturated  $C_1$ - $C_{20}$ -alkyl,  $C_3$ - $C_{20}$ -cycloalkyl,  $C_6$ - $C_{20}$ -aryl,  $C_7$ - $C_{20}$ -alkylaryl,  $C_7$ - $C_{20}$ -arylalkyl radicals, optionally containing heteroatoms belonging to groups 13-17 of the Periodic Table of the Elements, or two adjacent groups form together a saturated or unsaturated condensed 5 or 6 membered ring optionally containing heteroatoms belonging to groups 13-16 of the Periodic Table of the Elements.

- 7 (previously presented) The process according to claim 6 wherein  $R^6$  and  $R^7$  are hydrogen atoms or linear or branched saturated or unsaturated  $C_1$ - $C_{20}$ -alkyl radicals; or they form a saturated or unsaturated 5 or 6 membered ring optionally containing heteroatoms belonging to groups 13-16 of the Periodic Table of the Elements;  $R^9$  is a hydrogen atom or a linear or branched saturated or unsaturated  $C_1$ - $C_{20}$ -alkyl radical;  $R^{11}$  is a  $C_1$ - $C_{20}$ -alkyl radical;  $R^{14}$  is a hydrogen atom or a  $C_1$ - $C_{20}$ -alkyl radical; and  $R^{12}$ ,  $R^{13}$  and  $R^{15}$  are hydrogen atoms.
- 8 (previously presented) The process according to claim 1 wherein the alpha-olefin is selected from 1-pentene, 4-methyl-1-pentene, 1-hexene, 1-octene, 4,6-dimethyl-1-heptene, 1-decene, 1-dodecene, 1-tetradecene, 1-hexadecene, 1-octadecene and 1-eicosene.
- 9 (previously presented) The process according to claim 8 wherein the alpha-olefin is selected from 1-pentene, 1-hexene and 1-octene.
- 10 (previously presented) The process according to claim 1 wherein the content of the at least one alpha olefin derived units in the copolymer is from 2% to 20% by mol.

Claims 11-17 cancelled

18. (new) The process according to claim 8 wherein the alpha-olefin is selected from 4-methyl-1-pentene, 4,6-dimethyl-1-heptene, 1-decene, 1-tetradecene, 1-hexadecene, 1-octadecene and 1-eicosene.